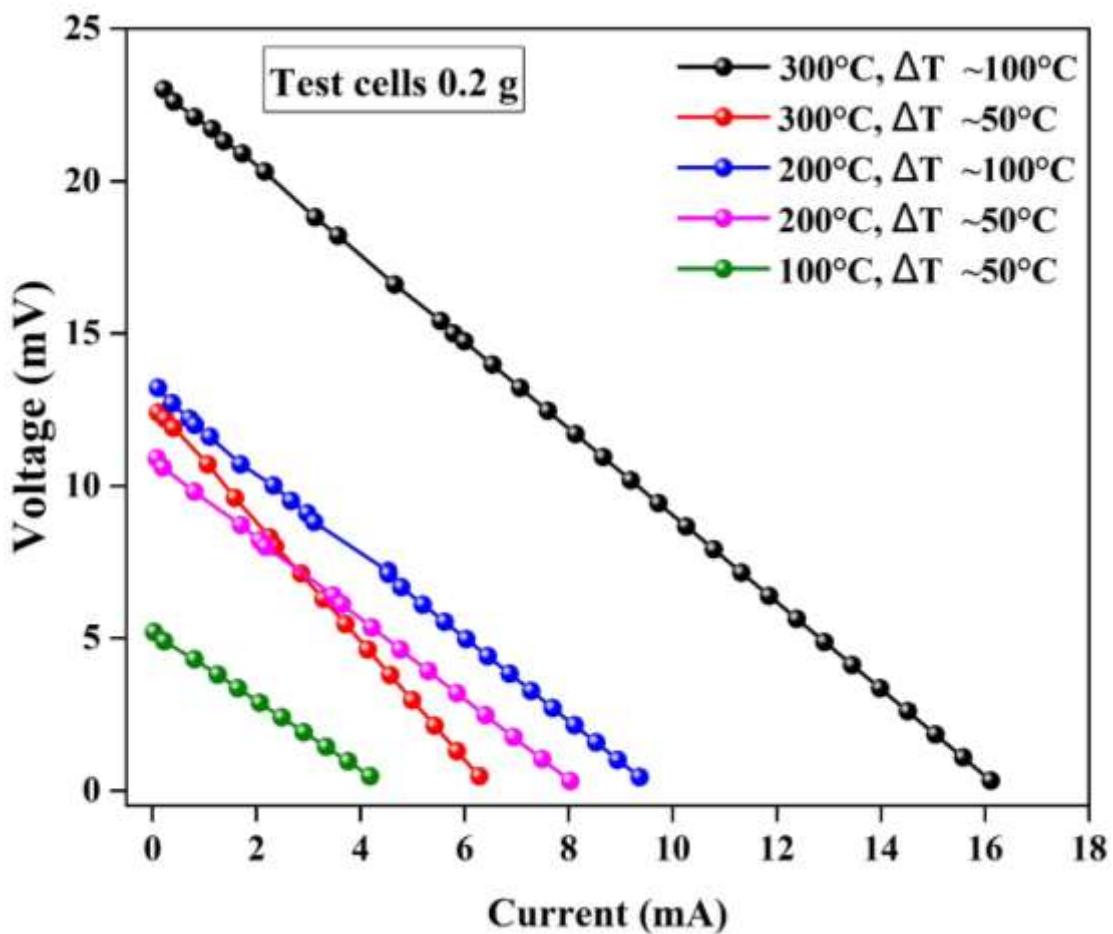
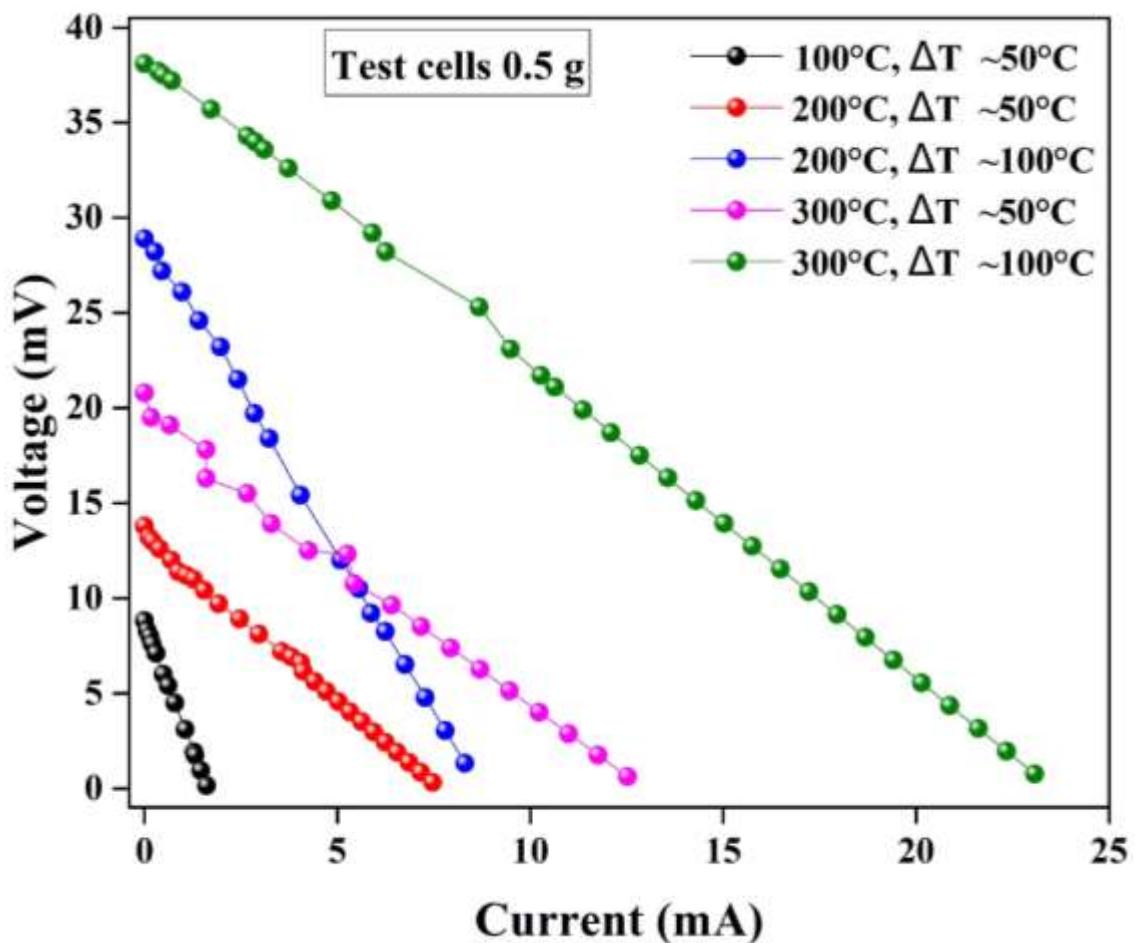


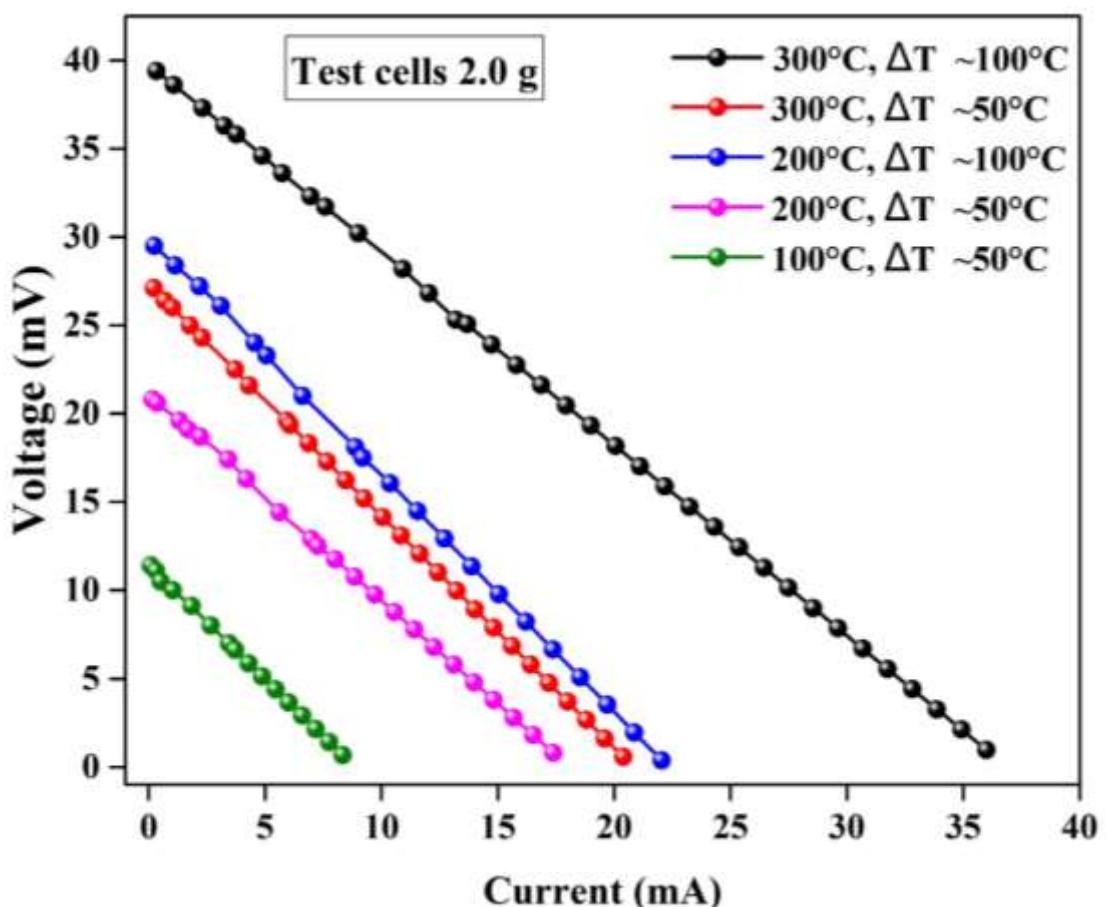
APPENDIX B  
FIGURE AND TABLE



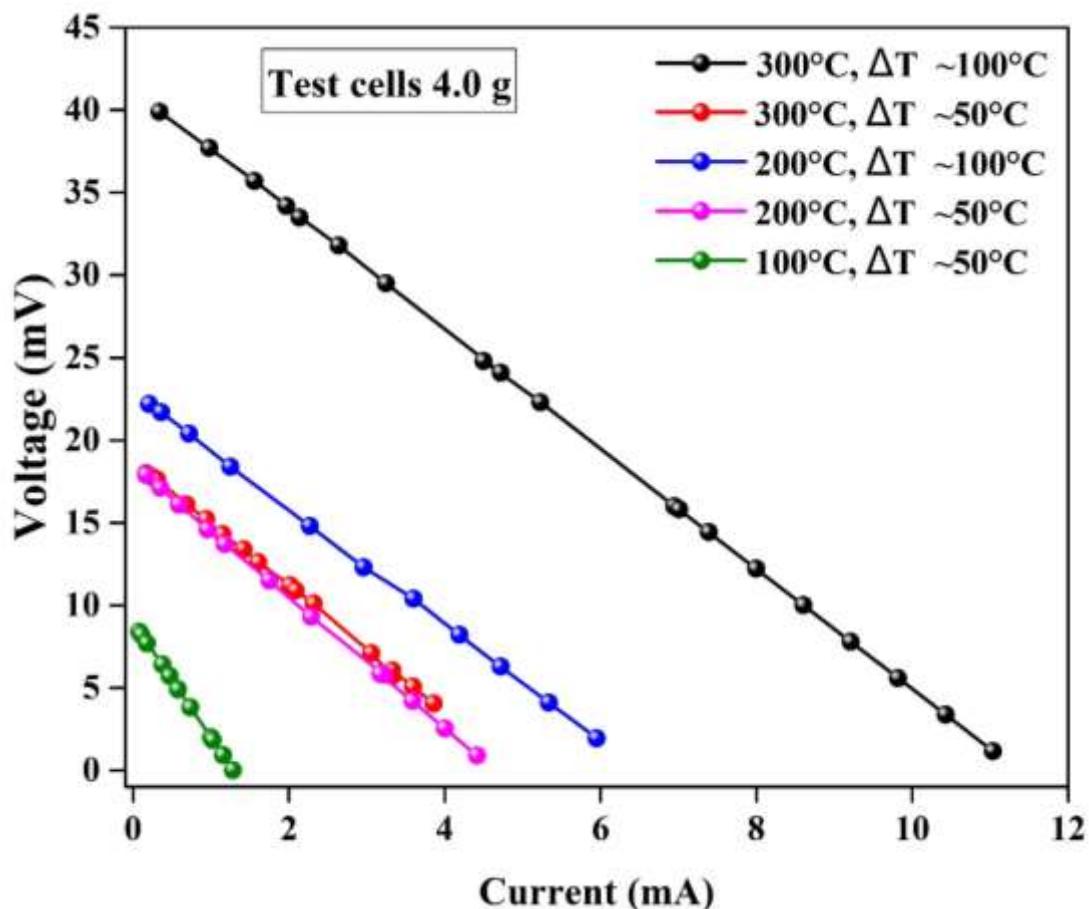
**Figure 68** IV-curve of the test cells of monolithic  $\beta$ -Zn<sub>4</sub>Sb<sub>3</sub>/ZnO TEGs under condition of weight 0.2 g versus different operating  $T_h$  and  $\Delta T$ .



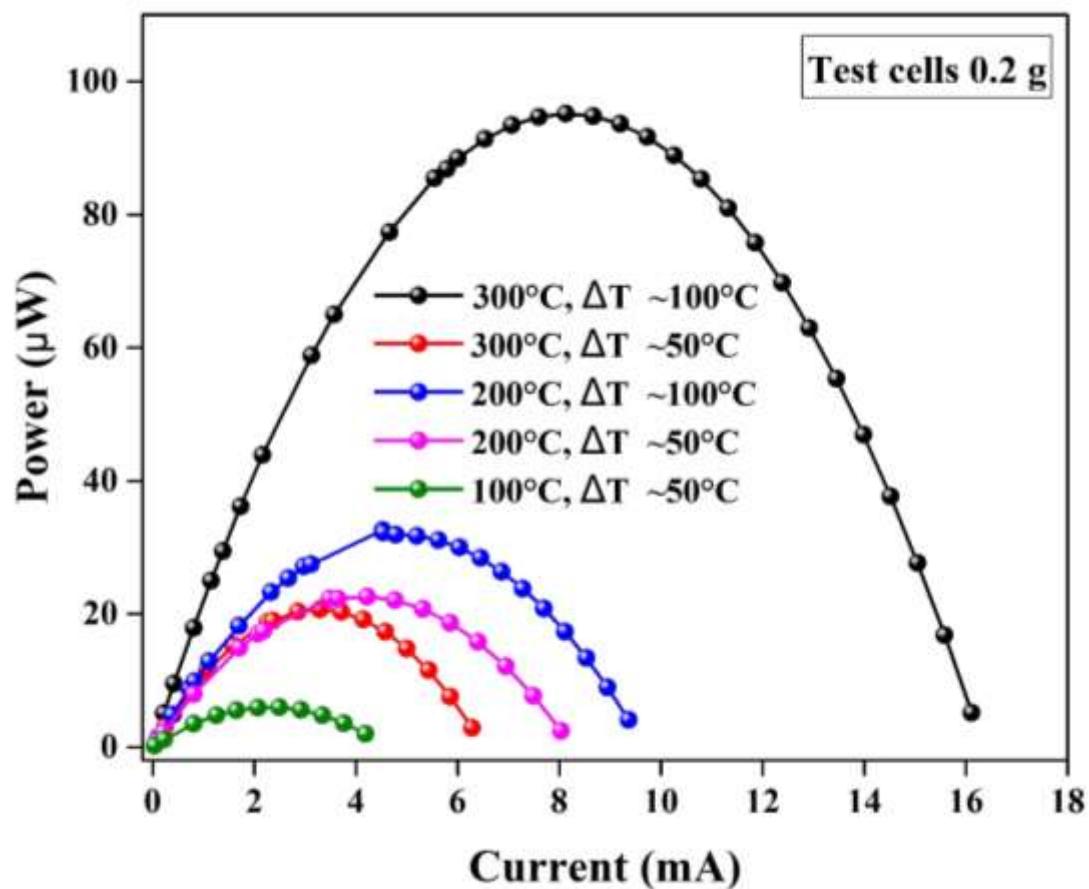
**Figure 69** IV-curve of the test cells of monolithic  $\beta$ -Zn<sub>4</sub>Sb<sub>3</sub>/ZnO TEGs under condition of weight 0.5 g versus different operating  $T_h$  and  $\Delta T$ .



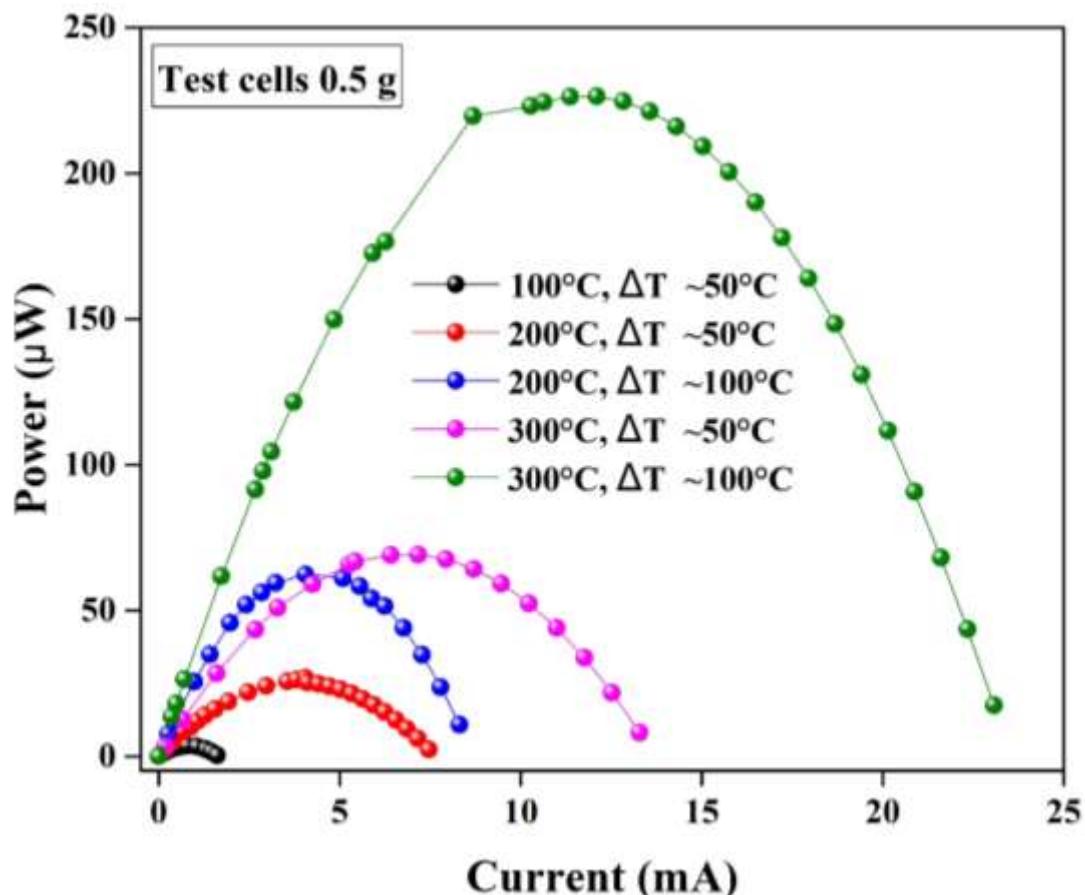
**Figure 70** IV-curve of the test cells of monolithic  $\beta\text{-Zn}_4\text{Sb}_3/\text{ZnO}$  TEGs under condition of weight 2.0 g versus different operating  $T_h$  and  $\Delta T$ .



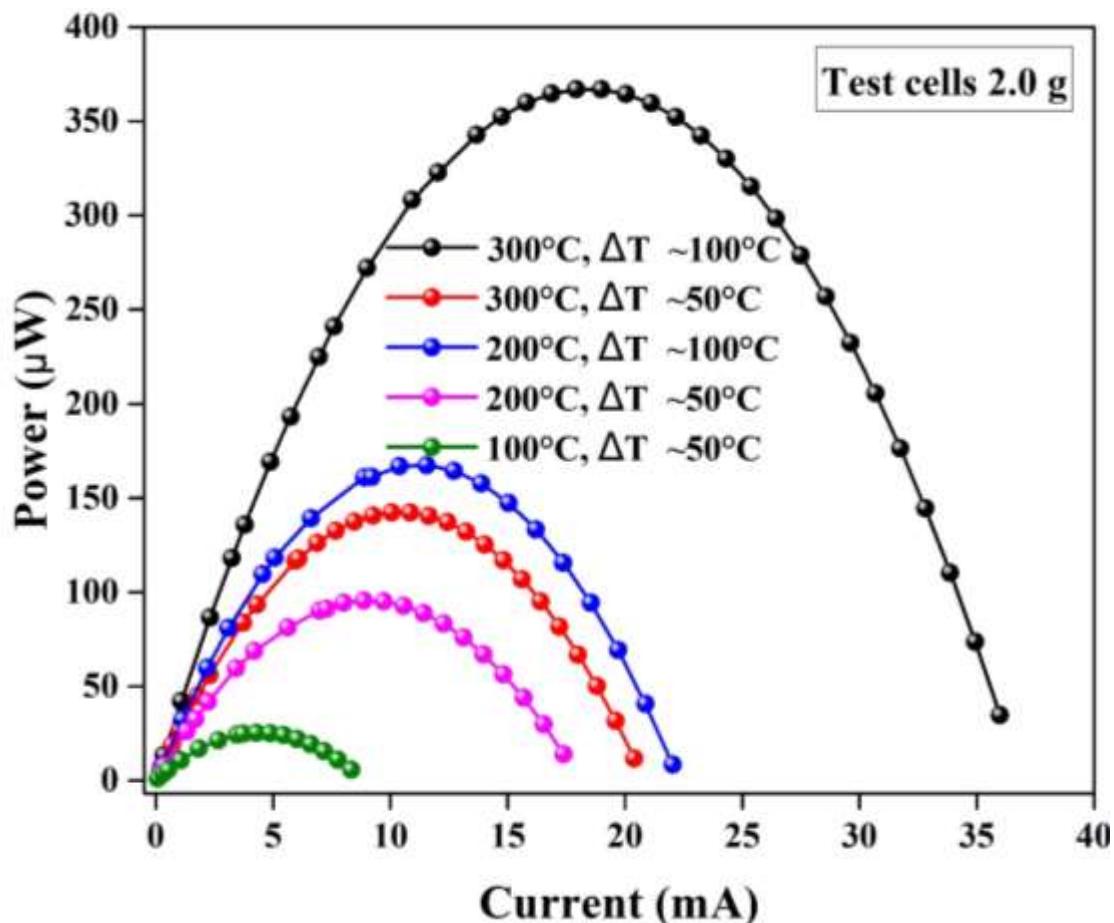
**Figure 71** IV-curve of the test cells of monolithic  $\beta\text{-Zn}_4\text{Sb}_3/\text{ZnO}$  TEGs under condition of weight 4.0 g versus different operating  $T_h$  and  $\Delta T$ .



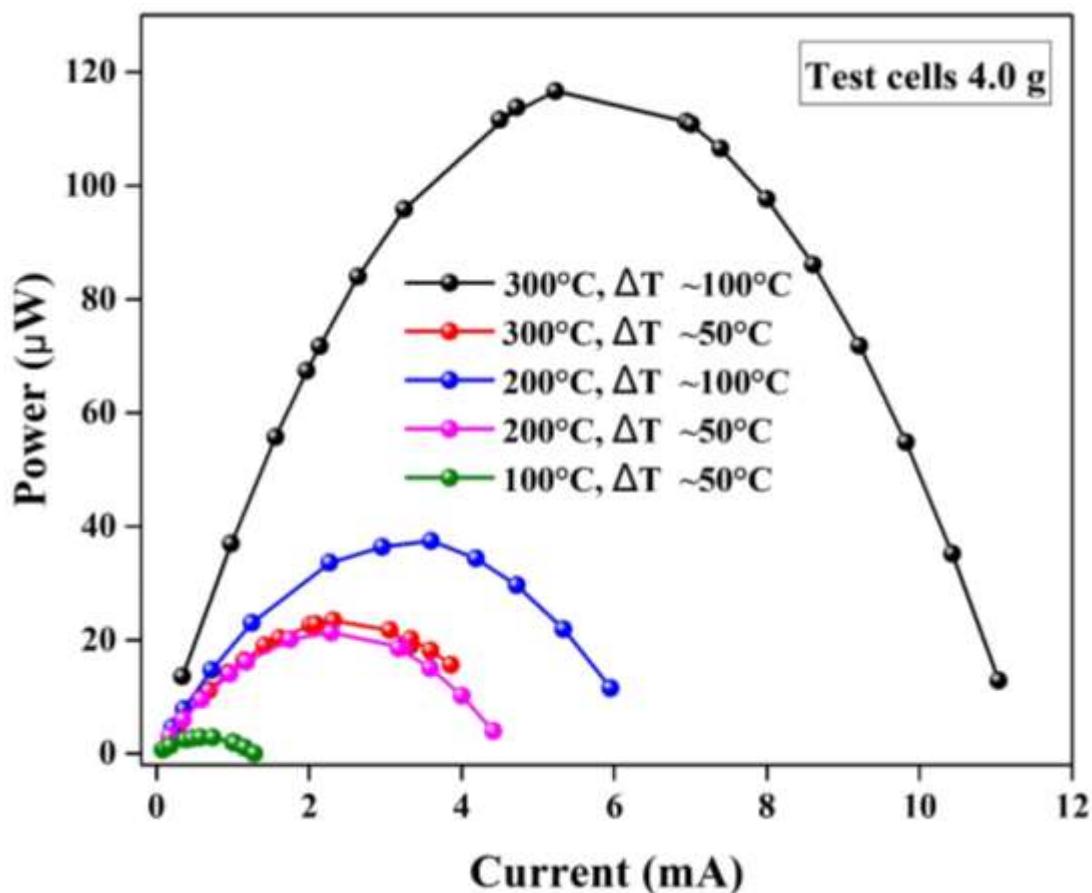
**Figure 72** Electrical power output curves of the test cells of monolithic  $\beta$ -Zn<sub>4</sub>Sb<sub>3</sub>/ZnO TEG module under condition of weight 0.2 g versus different operating  $T_h$  and  $\Delta T$ .



**Figure 73** Electrical power output curves of the test cells of monolithic  $\beta$ -Zn<sub>4</sub>Sb<sub>3</sub>/ZnO TEG module under condition of weight 0.5 g versus different operating  $T_h$  and  $\Delta T$ .



**Figure 74** Electrical power output curves of the test cells of monolithic  $\beta\text{-Zn}_4\text{Sb}_3/\text{ZnO}$  TEG module under condition of weight 2.0 g versus different operating  $T_h$  and  $\Delta T$ .



**Figure 75** Electrical power output curves of the test cells of monolithic  $\beta\text{-Zn}_4\text{Sb}_3/\text{ZnO}$  TEG module under condition of weight 4.0 g versus different operating  $T_h$  and  $\Delta T$ .

**Table 11** Comparison of maximum electrical power output of test cell of monolithic  $\beta\text{-Zn}_4\text{Sb}_3/\text{ZnO}$  TEG module under condition of weight 0.2 g for different conditions of  $T_h$  and  $\Delta T$ .

Hot-side Temperature	Gradient temperature ( $\Delta T$ )	Maximum $P_{out}$
100 °C	50 °C	6 $\mu\text{W}$
200 °C	50 °C	22 $\mu\text{W}$
200 °C	100 °C	31 $\mu\text{W}$
300 °C	50 °C	20 $\mu\text{W}$
300 °C	100 °C	95 $\mu\text{W}$

**Table 12** Comparison of maximum electrical power output of test cell of monolithic  $\beta\text{-Zn}_4\text{Sb}_3/\text{ZnO}$  TEG module under condition of weight 0.5 g for different conditions of  $T_h$  and  $\Delta T$ .

Hot-side Temperature	Gradient temperature ( $\Delta T$ )	Maximum $P_{out}$
100 °C	50 °C	5 $\mu\text{W}$
200 °C	50 °C	28 $\mu\text{W}$
200 °C	100 °C	63 $\mu\text{W}$
300 °C	50 °C	69 $\mu\text{W}$
300 °C	100 °C	227 $\mu\text{W}$

**Table 13** Comparison of maximum electrical power output of test cell of monolithic  $\beta\text{-Zn}_4\text{Sb}_3/\text{ZnO}$  TEG module under condition of weight 2.0 g for different conditions of  $T_h$  and  $\Delta T$ .

Hot-side Temperature	Gradient temperature ( $\Delta T$ )	Maximum $P_{out}$
100 °C	50 °C	25 $\mu\text{W}$
200 °C	50 °C	97 $\mu\text{W}$
200 °C	100 °C	166 $\mu\text{W}$
300 °C	50 °C	142 $\mu\text{W}$
300 °C	100 °C	366 $\mu\text{W}$

**Table 14** Comparison of maximum electrical power output of test cell of monolithic  $\beta\text{-Zn}_4\text{Sb}_3/\text{ZnO}$  TEG module under condition of weight 4.0 g for different conditions of  $T_h$  and  $\Delta T$ .

Hot-side Temperature	Gradient temperature ( $\Delta T$ )	Maximum $P_{out}$
100 °C	50 °C	3 $\mu\text{W}$
200 °C	50 °C	21 $\mu\text{W}$
200 °C	100 °C	37 $\mu\text{W}$
300 °C	50 °C	23 $\mu\text{W}$
300 °C	100 °C	115 $\mu\text{W}$